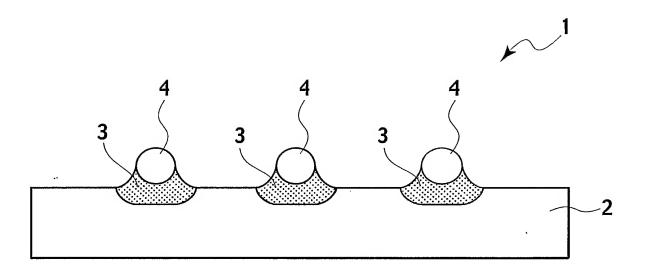
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FIG. 1



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FIG. 2

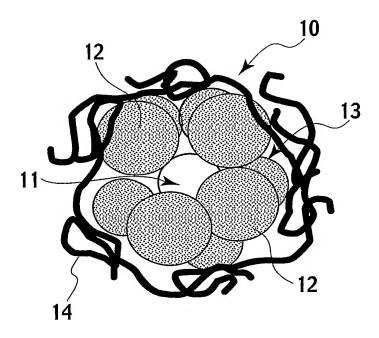
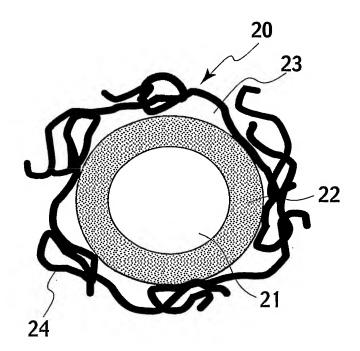
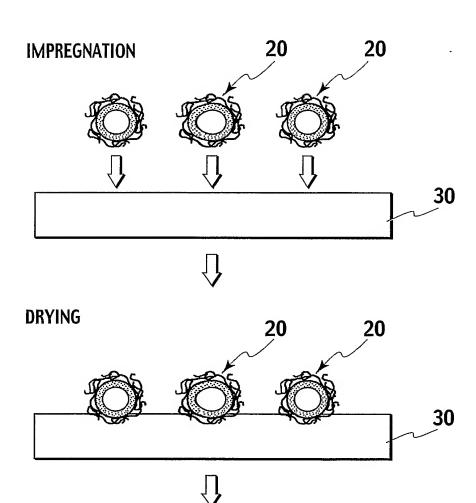


FIG. 3

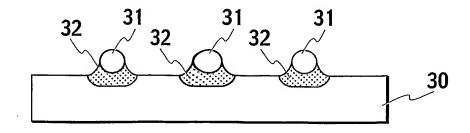


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FIG. 4



FIRING (400°C)



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FIG. 5

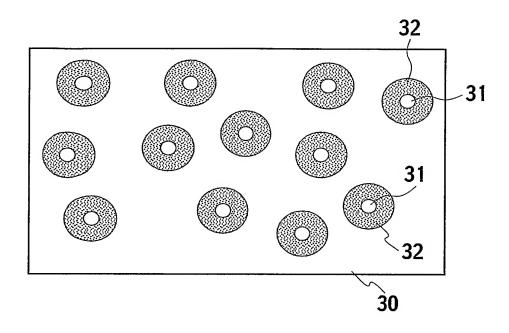


FIG. 6

